**RECINNA** 

# **Digital Transformation Journey**

July 3<sup>rd</sup> 2023

Andrea Fornasier, Digital Project Manager/Innovation Manager andrea.fornasier@poloaa.it









# Agenda



- 1. Introduction to Industry 4.0
- 2. How to guide a Digital Transformation Project
- 3. Digital Transformation Projects: evidences from the FVG firms

# Social and Environmental Megatrends











## Why can't we do without digital?



- Because it allows to enhance business competitiveness
- Because it allows innovation (creating new business models)
- These tools have the potential to enable more smart and more sustainable use of resources.



# Digital is changing the world...

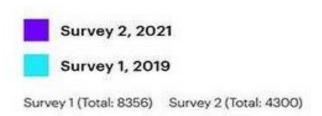


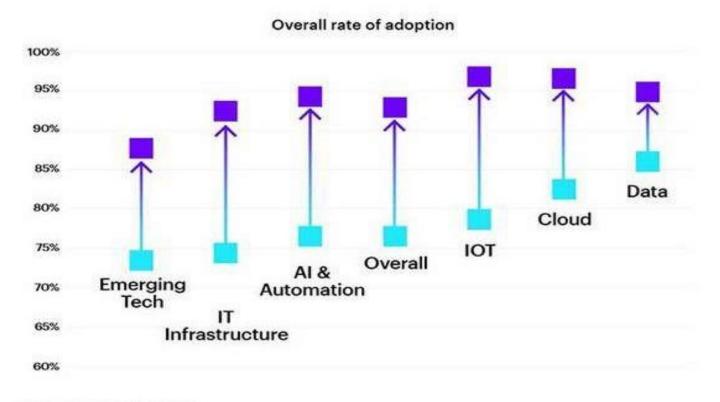


SOURCE: Press search 5

## Which are the trends?



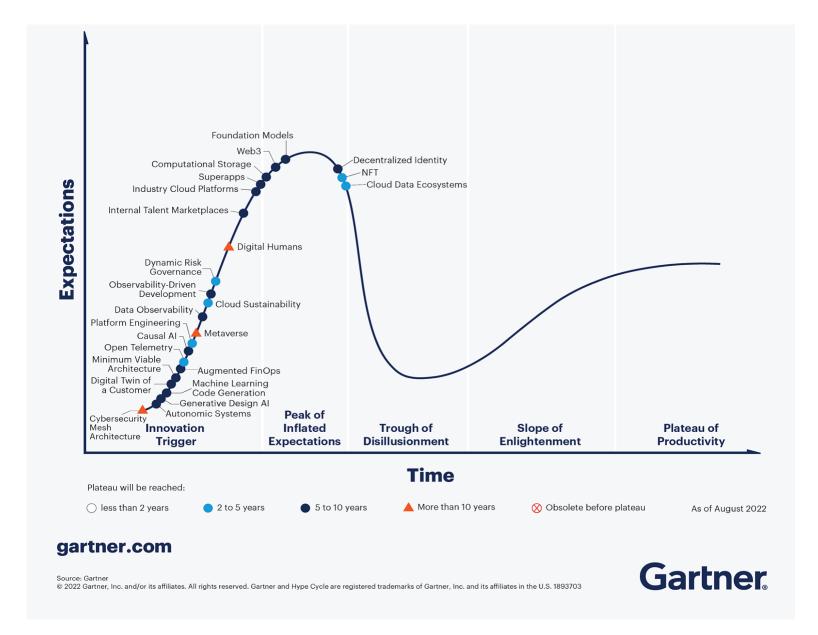




Source: Accenture Research

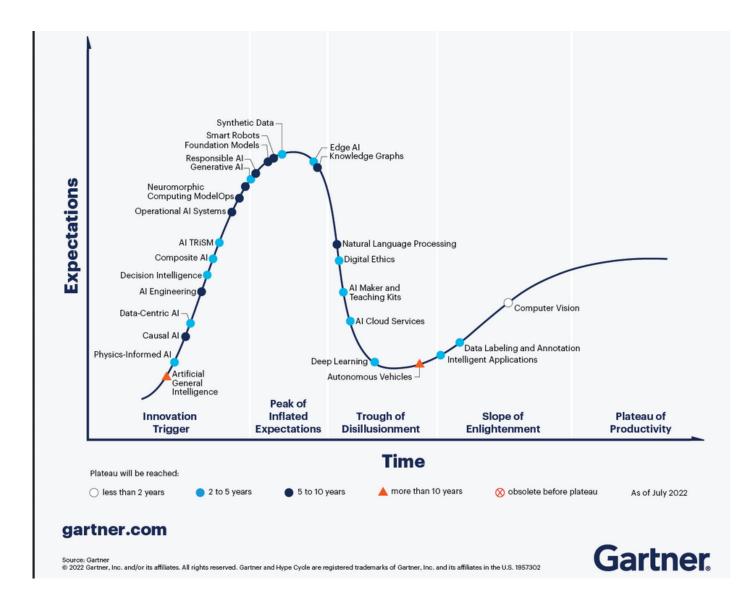








# Hype Cycle for AI Technologies in Business

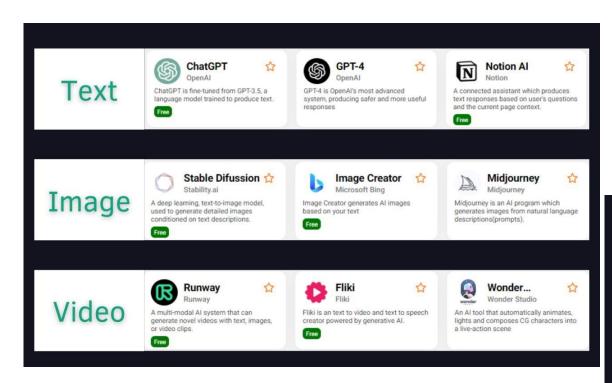


# Gartner Emerging Technologies and Trends Impact Radar

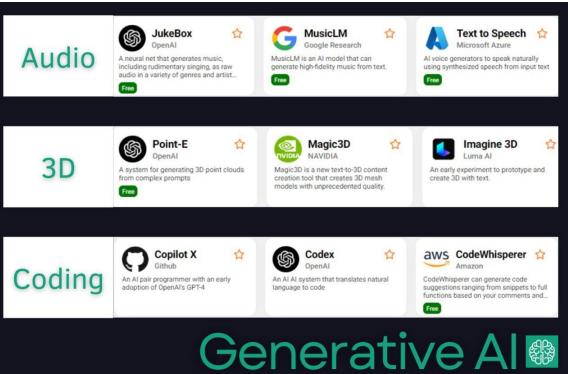


# From enabling technologies to SW Tools ....





https://www.artbreeder.com/create/mixer



# Digital revolution in industrial sectors



What happens when

#### **2 BILIONS OF PEOPLE**

Are connected to each other?

Digitalization of entertainment
Dynamic communications
Social collaboration platforms as mainstream
Emergence of Social marketing
Cloud IT infrastructure and exploding App market
Ecosystems dominated by a few emerging top players



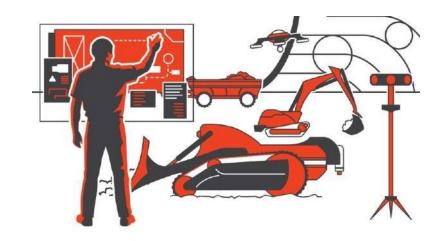
What happes when

#### **50 BILIONS OF MACHINES**

Are connected to each other?

Dynamic maintenance and monitoring
Machines that adapt and self-correct automatically
Shared and dynamic problem-solving and continuous improvement
Predictive analytics
Cloud-based IT infrastructure
Booming market for industrial apps
Ecosystem building currently underway.





FONTE: McKinsey

## Survey



1. How many <u>personal devices</u> do you have interconnected (pc, phone, smart watch etc)?

2. How many devices are connected <u>at your home</u> (B2C)?



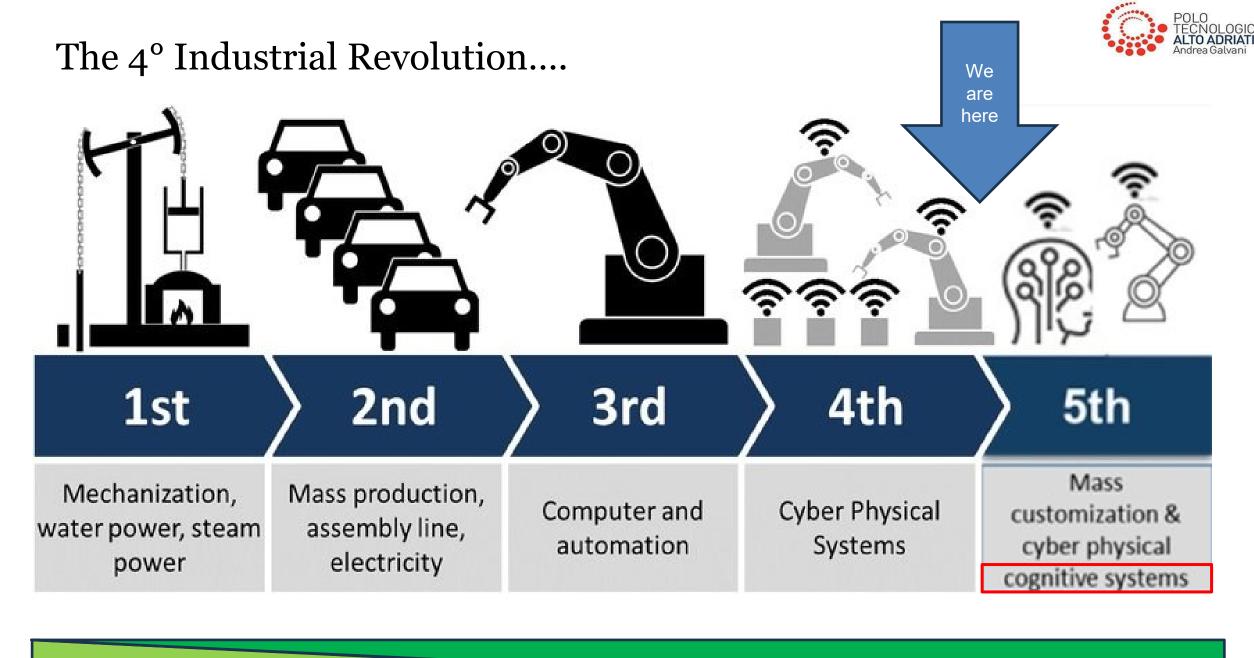
# Desi Index (for our international summer school)

Digital Economy and Society Index HUMAN CAPITAL 60 CONNECTIVITY 50 40 30 **INTEGRATION** OF DIGITAL 20 **TECHNOLOGY** 10 싎 FI DK NL SE IE MT ES LU EE AT SI FR DE LT **EU** PT BE LV **DIGITAL PUBLIC SERVICES** #DESIeu #DigitalEU

Source 1.5: DESI index – Digital Economy and Society Index 2022

Source: Eurostat

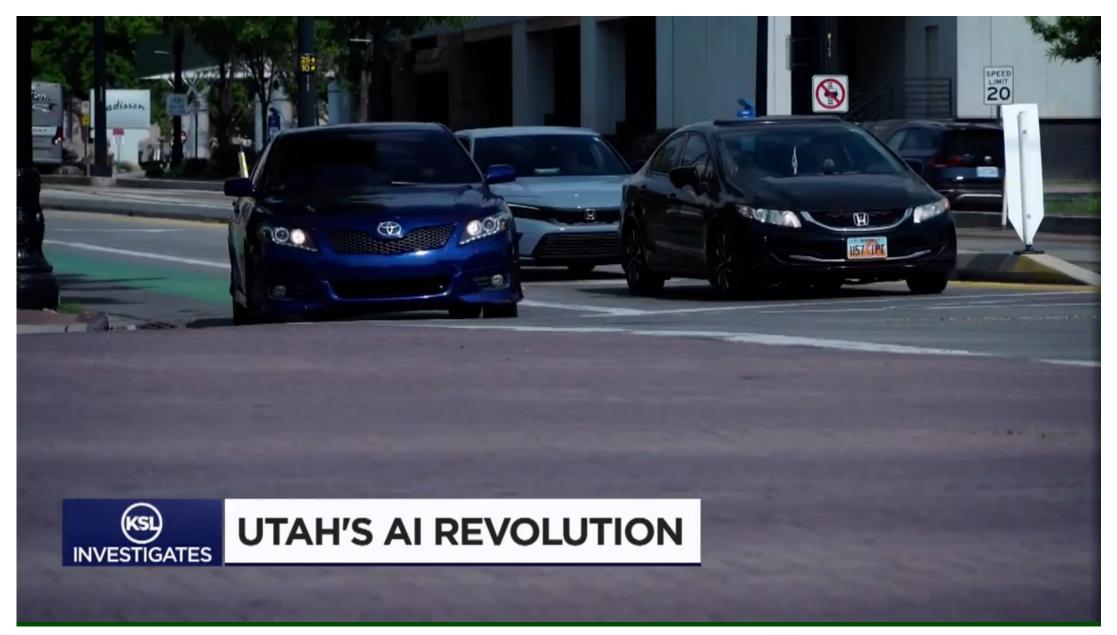
(1). The data used for the compilation of DESI 2022 refers to 2021



**INTANGIBLE** 

## Video Al





Source: <a href="https://www.youtube.com/watch?v=aOHgk2HHzJU">https://www.youtube.com/watch?v=aOHgk2HHzJU</a>

# Agenda



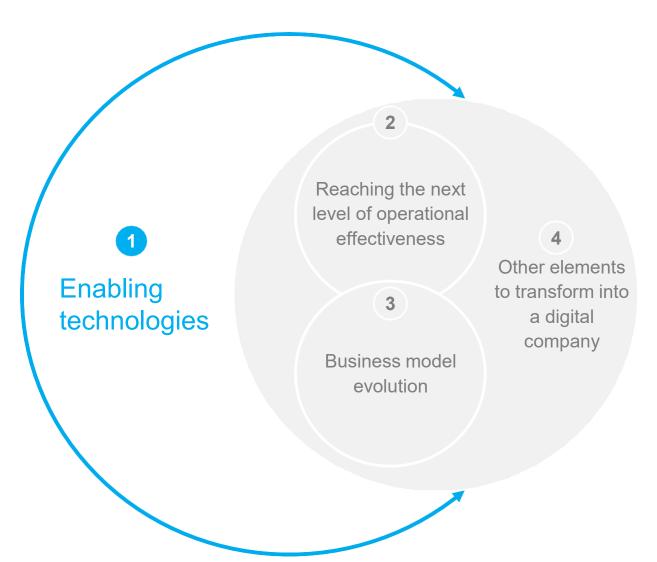
1. Introduction to Industry 4.0

2. How to guide a Digital Transformation Project

3. Digital Transformation Projects: evidences from the FVG firms

## A reference model for digital transformation



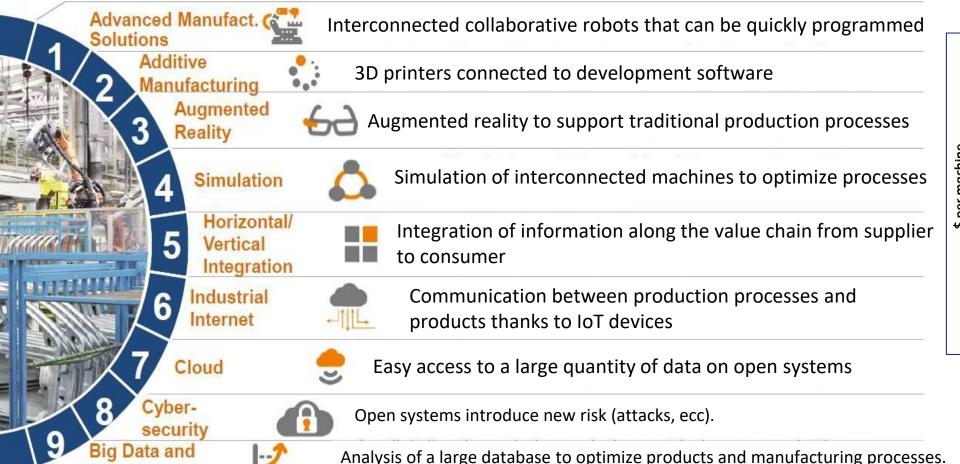


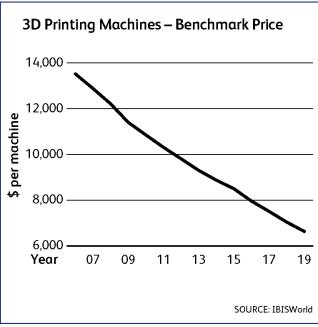
- Change is evolutionary rather than revolutionary and will occur at a slow pace
- Experts predict that machinery replacement will be around 40-50% compared to the installed machinery fleet within the next 10 years.

FONTE: McKinsey

## 1. Enabling technologies







## **Professional 3D printers:**

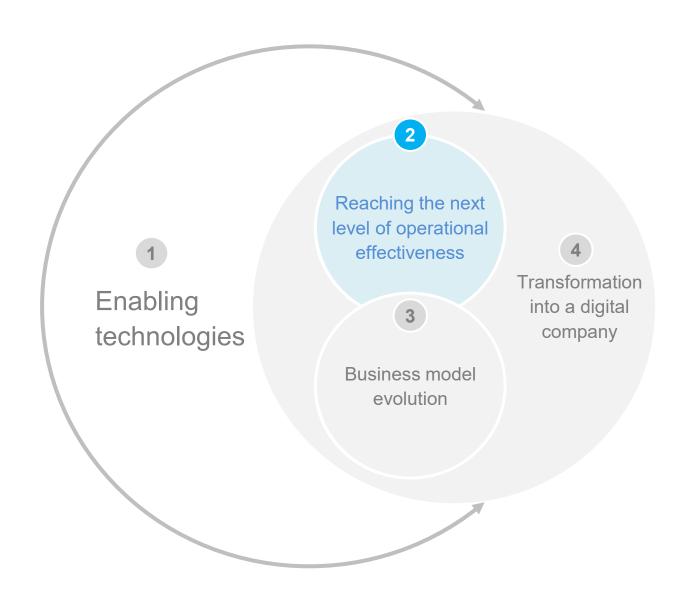
from 14.000 \$ to 6.000 \$ in a decade

Source: MISE, Italy

Analytics

## Industry 4.0 challenges companies to rethink their business approach

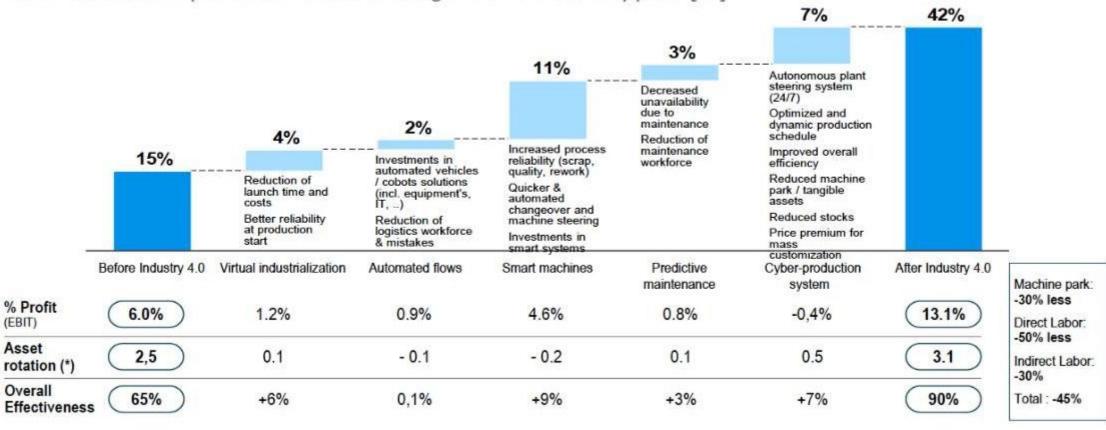




## 2. How digitalization is changing ROCE



ROCE evolution per lever for an average Tier-1 Auto supplier [%]



Roland Berger

## 2. Focus on the 8 digital levers to increase operational efficiency



## **Digitalization and automation**





#### **Automation and/or support of manual** labor

e.g., cobots, exoskeletons, human-machin collaboration, automatic guided vehicles (AGVs)



#### **Digital Workflow**

e.g., barcode, radio frequency identifier tags (RFID), tracking locations



#### M2M/P2M<sup>1</sup> Communications

e.g., Communication of parameters from the product to the machines, in-line quality control.



## Information for operators and managers

e.g., pick-to-light, smart glasses (AR/VR<sup>2</sup>), digital SOP<sup>3</sup> on tablets, digital performance management/dashboards





#### Sensors and automated data collection

e.g., machine tracking, cycle time collection, field-collected quality data



## Big data / advanced analytics to understand correlations

e.g. condition-based maintenance, improved root-cause problem solving.



## **Automated process variations**

e.g., optimized production planning, predictive maintenance, and machine self-calibration



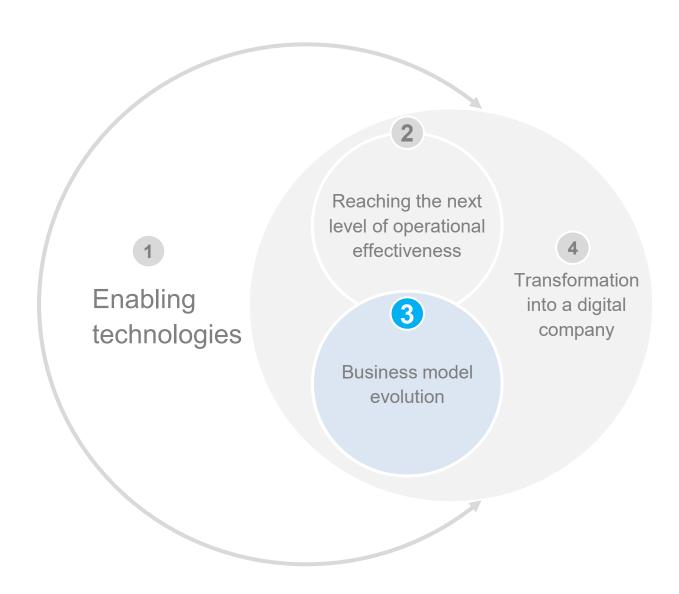
## **Integrated IT infrastructure**

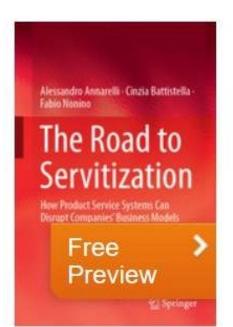
e.g., data security, end-to-end IT integration

<sup>1</sup> Machine to machine, product to machine

## Industry 4.0 challenges companies to rethink their business approach







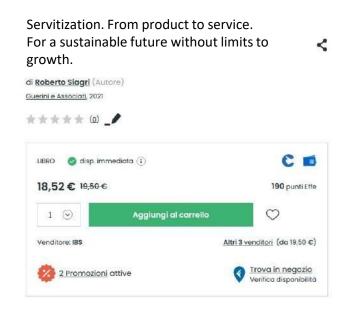
© 2019

## The Road to Servitization

How Product Service Systems Can Disrupt Companies' Business Models

Authors: Annarelli, Alessandro, Battistella, Cinzia, Nonino, Fabio





The marginal cost in the digital world is negligible.

For servitization, there is the need to control the product. Real-time data is essential. If you have a digital copy, you can make changes to the future.

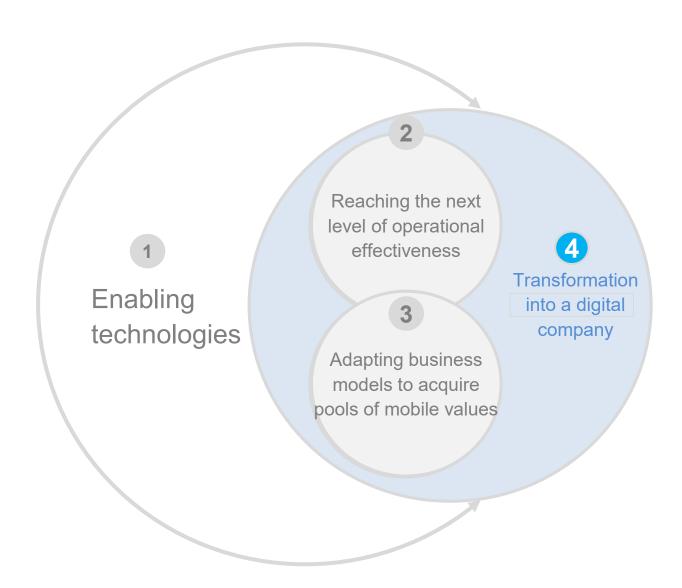
The issue of ownership transfer implies the change in the product's responsibility and effectiveness. Data is crucial for the transition towards servitization.

<u>Siagri Interview (Italian language):</u>

https://youtu.be/91gGUqIuEq8

## Industry 4.0 challenges companies to rethink their business approach



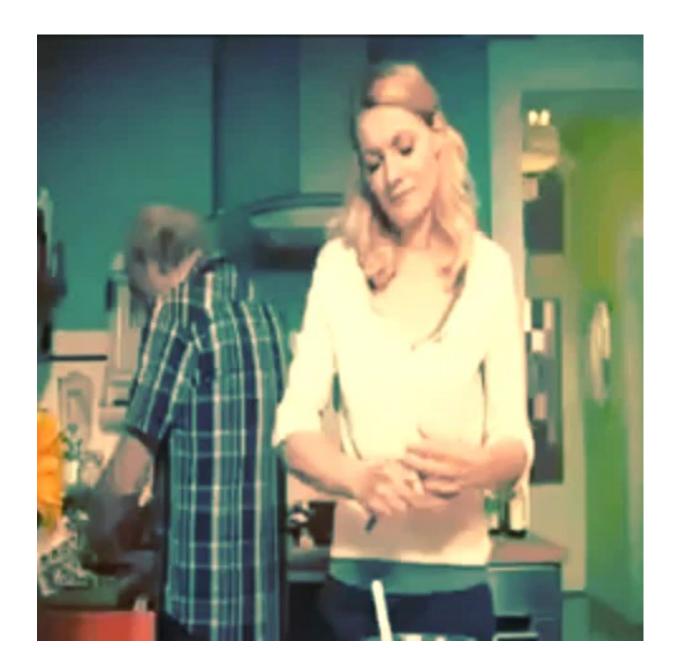


#### **Digital Transformation**

- For a successful transformation, companies must establish 4 digital foundations:
  - Building digital skills
  - Enable necessary collaborations in the ecosystem
  - Manage data as an added value resource
  - Manage cybersecurity
- Digital transformation should be initiated considering short, medium, and longterm initiatives.

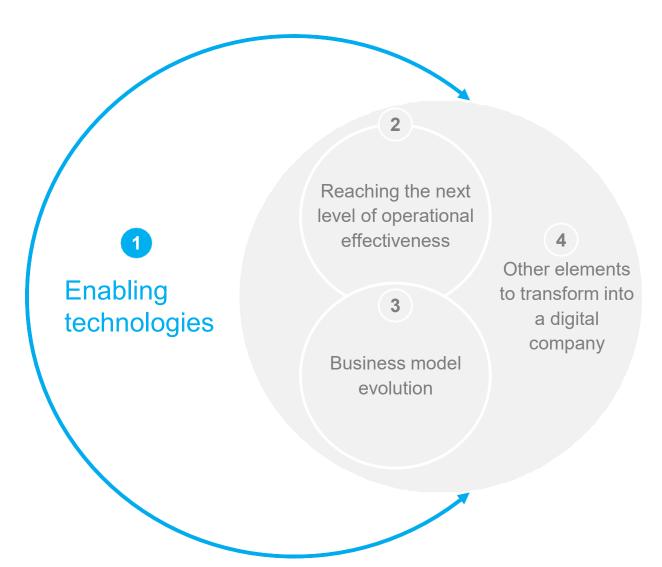
## 4. Upskilling and life long learning





## A reference model for digital transformation



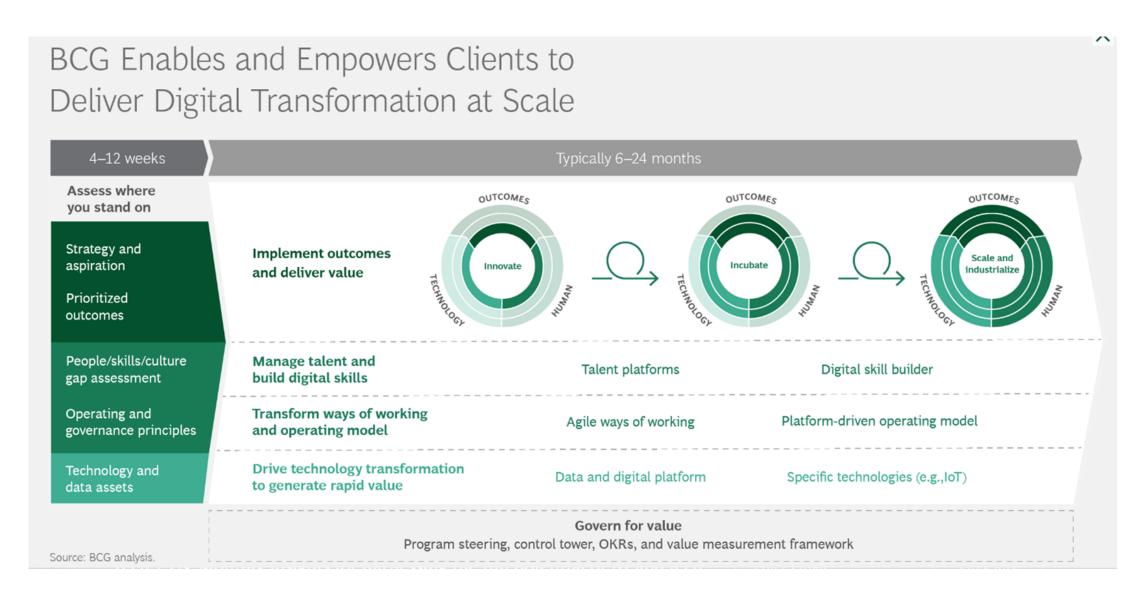


- Change is evolutionary rather than revolutionary and will occur at a slow pace
- Experts predict that machinery replacement will be around 40-50% compared to the installed machinery fleet within the next 10 years.

FONTE: McKinsey



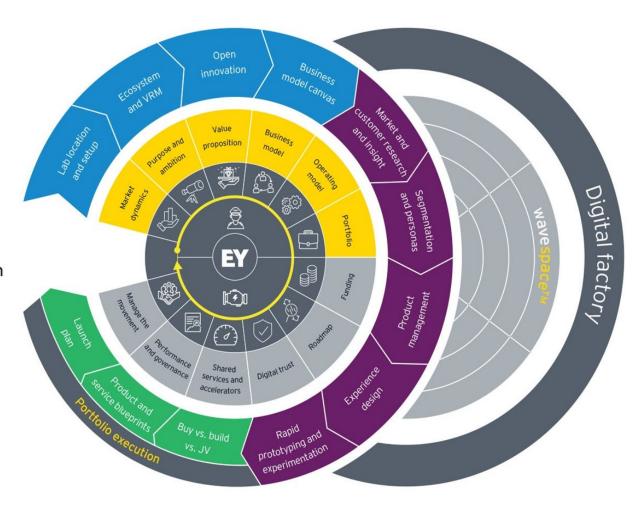
## Other models to implement a digital transformation (1-2)





## Other models to implement a digital transformation (2-2)

- The Bridge
  See the future and plan
  with purpose
- The engine room
  Orchestrate and accelerate
  like a market leader
- Innovation
  Disrupt and create like
  a start-up
- Design, test and iteration Design, build and test like a scale up
- Plan, invest and scale up like a venture capitalist
- Digital factory
  Accelerate and industrialise transformation



Source: Ernst & Young



# How do we support enterprises to speed up their digitalization process?

## Assessment – Model introduction





Digital assessment provides an initial indication of the digital maturity of a company, with the intention of capturing its position in relation to the opportunities offered by Industry 4.0 and suggesting possible solutions to improve competitiveness.

The maturity of the company is measured respect to each of the **8 process areas** that make up the value chain:

- Design and Engineering;
- Production;
- Quality;
- Maintenance;
- Logistics;
- Supply Chain;
- Smart Product;
- Human Resources.

In addition, **4 dimensions** of analysis are considered:

- Execution;
- Monitoring and Control;
- Technologies;
- Organization.

## Methodology – main principles



Every process is evaluated in terms of digital maturity through the analysis of different elements (items) with a scale from 1 to 6. In particular, the following criteria are applied:

- 1-3 Non-digital
  - The activity is still based on traditional methods. Company experience is not encoded with digital tools.
- 4 'Digital ready'

The activity is based on the digital definition of the data that qualify it and is therefore managed entirely digitally.

5 – 'Digital connected'

The digitalized data of the activity are made transparent in the organization, involving the functions interested in the activity, which cooperate in the management of the activity using digital tools.

6 – 'Digital intelligent'

There are artificial intelligence tools operating on the digitalized data of the activity and contributing to the decision-making process related to the activity itself.

## Assessment Report

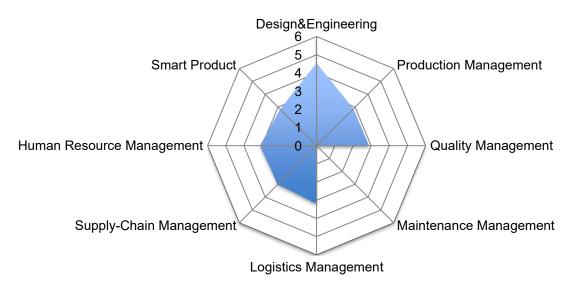


# DIGITAL ASSESSMENT - Digital Readiness



Investigated areas

## **Processes**



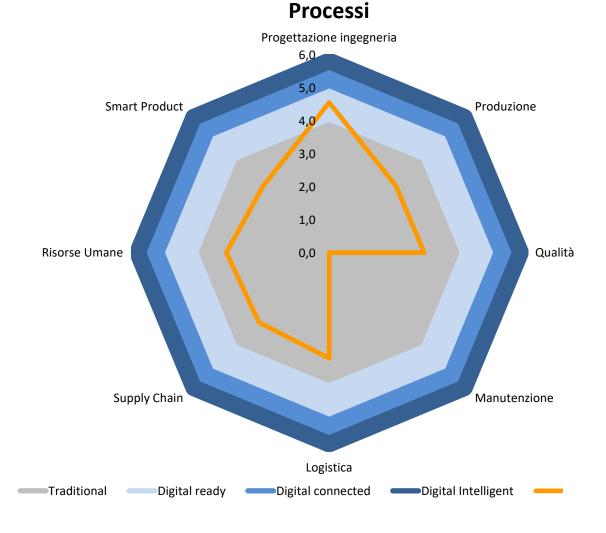
PROCESSI PROCESSI								
Progettazione ingegneria	Produzione	Qualità	Manutenzione	Logistica	Supply Chain	Risorse Umane	Smart Product	
4,5	2,9	2,9	-	3,2	3,0	3,1	2,8	

Av	erage
	3.00



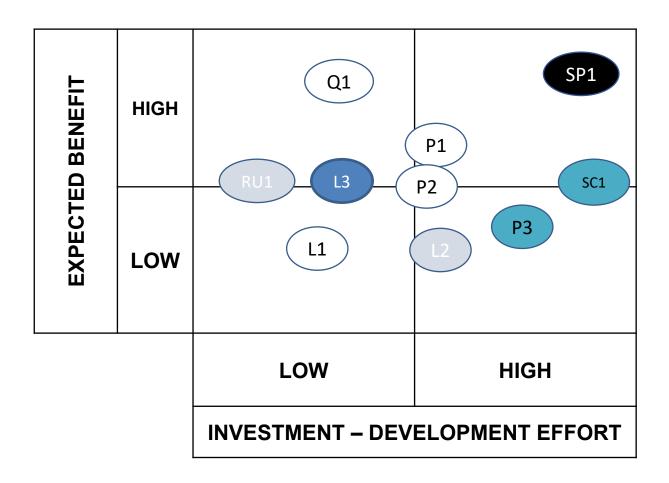
## Assessment for Macroprocesses and digitalization level

DIGITAL ASSESSMENT - Digital Ready, Connected & Intelligent



## Recommendations





#### **Production**

- P1 QUANTITATIVE assessment and start of first efficiency work sites (including production of electronic boards)
- P2 Operations dashboard (Performance Operations Measurement System)
- P3 Introduction of MES (Manufacturing Execution System)

#### **Logistic management**

- L1 (Re) Introduction of acceptance department coding system (possible initial analysis)
- L2 Improving warehouse management

#### **Quality management**

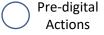
Q1 – Reduce scarps and warehousing dimensions

#### **Supply Chain**

SC1 - Adopt e-supply chain solutions for managing different production sites (such as electronic Kanban)

#### **Smart Product**

SP1 - Support for business model evolution (from product to service, including post-sales)





Digital Readiness Actions

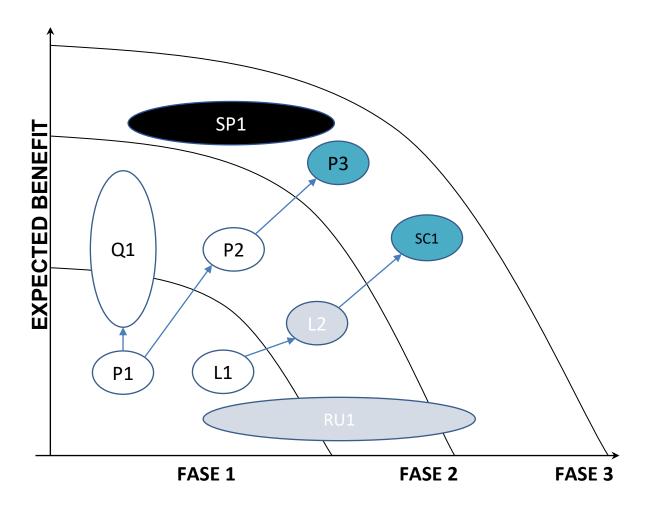




Digital Intelligence Actions

## Recommendations





#### **Production**

- P1 QUANTITATIVE assessment and start of first efficiency work sites (including production of electronic boards)
- P2 Operations dashboard (Performance Operations Measurement System)
- P3 Introduction of MES (Manufacturing Execution System)

#### **Logistic management**

- L1 (Re) Introduction of acceptance department coding system (possible initial analysis)
- L2 Improving warehouse management

#### **Quality management**

Q1 – Reduce scarps and warehousing dimensions

#### **Supply Chain**

SC1 - Adopt e-supply chain solutions for managing different production sites (such as electronic Kanban)

#### **Smart Product**

SP1 - Support for business model evolution (from product to service, including post-sales)







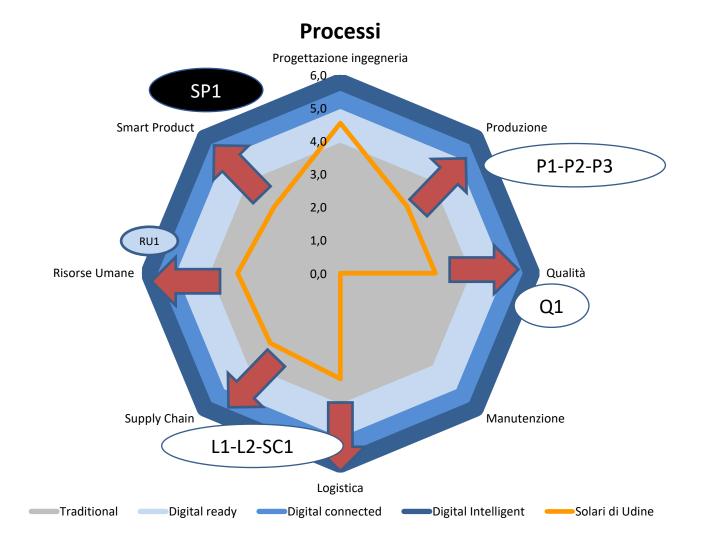


Azioni Digital Intelligence





## **DIGITAL ASSESSMENT - Digital Ready, Connected & Intelligent**



#### Production

- P1 QUANTITATIVE assessment and start of first efficiency work sites (including production of electronic boards)
- P2 Operations dashboard (Performance Operations Measurement System)
- P3 Introduction of MES (Manufacturing Execution System)

## **Logistic management**

- L1 (Re) Introduction of acceptance department coding system (possible initial analysis)
- L2 Improving warehouse management

### **Quality management**

Q1 – Reduce scarps and warehousing dimensions

### **Supply Chain**

SC1 - Adopt e-supply chain solutions for managing different production sites (such as electronic Kanban)

#### **Smart Product**

SP1 - Support for business model evolution (from product to service, including post-sales)





#### **ATECO** Azienda Classe Dip Analisti Analista 1 Analista 2 Fonte **Data Assess Status Report** 1 Gennaio 26.13.11 Fabbricazione di uter Archman 0-25 CAA 14/01/2022 Consegnato -**Fornasier** Fornasier 25-50 52.29.22 | Servizi logistici relati | Apm Components Fornasier - Marin Fornasier Marin CAA 25/01/2022 Consegnato 43.21.01 Installazione di impia Presotto Ennic 25-50 Marin - Fornasier Marin POLO 25/01/2022 Consegnato Fornasier 4 Febbraio 88.10.00 ASSISTENZA SOCIA Cooperativa Nuovi Vicini 0-25 Marin POLO 17/02/2022 Consegnato Iuliano - Marin Iuliano С 25.62 Lavori di meccanica Sultan 25-50 POLO 15/02/2022 Consegnato Fornasier - Bertetti Fornasier Bertetti 29.2 Fabbricazione di can XDea 0-25 Fornasier - Marin Fornasier Marin CAA 21/02/2022 Consegnato 7 Marzo 26.11.09 FABBRICAZIONE DI ATEX 25-50 LEF 22/02/2022 Consegnato -Bertetti-Fornasier Bertetti Fornasier C 22.2 Fabbricazione di artic EPS 100-250 POLO Biotto-Fornasier Biotto Fornasier 28/02/2022 Consegnato С 24.33.02 PROFILATURA MED Buttignol Diego Srl 0-25 POLO 18/03/2022 Consegnato Fornasier - Marin Fornasier Marin FABBRICAZIONE DI PAIAZZETTI LEIIO SDA 10 Aprile 27.52 250-500 25/03/2022 Consegnato Fornasier Fornasier Polo 11 С 25.5 FUCINATURA, IMBU TESOIIN 25-50 Biotto-Fornasier 20/04/2022 Consegnato Biotto Fornasier Polo 12 43.22.01 INSTALLAZIONE DI Idrotermica Buttrio 25-50 Hidra 12/04/2022 Consegnato Fornasier Fornasier Attività successive al Friulfruct SCA 13 Maggio Α 01.63 25-50 Fornasier - Miotti Fornasier Miotti Polo 13/04/2022 Consegnato 14 С 32.2 FABBRICAZIONE DI FAZIOII 100-250 Fornasier - Vezil Fornasier Vezil Polo Consegnato 15 31.01.10 FABBRICAZIONE D Concepts 0-25 Fornasier Fornasier Hidra 03/05/2022 Consegnato 16 Giugno 33.12.59 RIPARAZIONE E MA Maschietto 0-25 Marin - Fornasier Marin Fornasier Polo 17/05/202 Consegnato 17 C 28.30.90 FABBRICAZIONE DI AgricolMeccanica 25-50 Fornasier-Miotti **Fornasier** Miotti Polo 22/04/2022 Consegnato -18 Produzione e vendita Startec 0-25 23/05/2022 Consegnato Bertetti-Fornasier Bertetti Fornasier Polo 0-25 19 Luglio TRASPORTO DI ME ASSISPED Bertetti-Fornasier Bertetti Fornasier Hidra 16-05-2022 Consegnato 20 0-25 46.73.2 | Commercio all'ingros MEC Store Marin - Fornasier Marin Fornasier Polo 24-05-2022 Consegnato -0-25 88.10.00 Assistenza sociale ni Futura (approfondimento 2021) Iuliano-Marin Marin Polo 09-05-2022 Consegnato Iuliano 22 Agosto 39.09.00 Altre attività d Geostream 50-100 Fornasier - Bertetti Fornasier Bertetti Hidra 10/06/202 Consegnato 0.5 29.33.00 FABBRICAZI Tuper 0-25 CAA Fanizza-Fornasier Fanizza Fornasier 13/06/2022 2 Consegnato 24 26.02.00 Lavori di meci Piccolo Principe (approfondimento 20 50-100 luliano-Marin uliano Marin Polo Consegnato 25 Settembre 23.70.3 FRANTUMAZ Alfamicron 0-25 Marin-Miotti Marin Miotti Polo 6/7/2022 Consegnato 26 Trattamento e Bravin 0,5 25.61 Fornasier Lupi CAA 19/7/2022 Consegnato Fornasier-Lupi 27 0.5 25.73.20 FABBRICAZI BBT 0-25 CAA 18/7/2022 Consegnato Fanizza-Fornasier Fanizza Fornasier 28 Ottobre 31.09.03 Fabbricazione Felis Fornasier Fornasier CAA 19/07/202 Consegnato -29 Fucinatura, im Color Print SpA Fornasier-Miotti Fornasier Miotti Polo 07/10/202 Consegnato -Fabbricazione Officine GSP 25-50 LEF 03/10/202 Fornasier - Bertetti Fornasier Bertetti Consegnato -23.70.2 Lavorazione a FriulMosaic 31 Novembre С Marin-Bertetti Marin Bertetti ConfAPI 6/9/2022 Consegnato 32 26.30.29 Fabbricazione Solari ConfAPI 100-250 Fornasier - Bertetti Fornasier Bertetti 26/9/2022 Consegnato 33 0.5 28.49.09 Fabbricazione Boss Technology 0-25 Fornasier-Lupi Fornasier Lupi ConfAPI 11/10/2022 Consegnato

Fornasier - Bertetti

Bertetti - Fornasier

Fornasier

Bertetti

Bertetti

Fornasie

CAA

24/10/202

Consegnato -

Consegnato -

34 Dicembre

С

25.62

01.21

Lavori di mecciSti Lualdi

Coltivazione d Vistorta

## Assessement 2022

## How to start a transformation... (2/2)



## Assessement 2023

	Mese	Azienda	Sede	Cognome	Nome	e-mail	sse Dip (20	Analista 1	Analista 2	Fonte	Data Asses	Status Report
1	Gennaio	Domus Line Srl	Porcia	Venier	Alberto		53	Fornasier	Marin	Hidra	20/01/2023	Consegnato 🔻
2		Jecko Racing Seats Snc Di	Fiume Veneto	Pizzato	Andrea		0-10	Marin	Fornasier	PoloAA	24/01/2023	Consegnato 🔻
3		Quattrin Srl	Zoppola	Quattrin	Massimo		20-49	Fornasier	Marin	PoloAA	26/01/2023	Consegnato 🔻
4	Fabbraio	Idealservice		Picco	Laura			Fornasier	Marin	PoloAA	02/02/2023	Consegnato 🔻
5		FCF Fontanafredda	Fontanafredda	Rigato	Zeno			Bertetti	Fornasier	PoloAA	08/02/2023	Consegnato 🔻
6		Gielle Plast		Lucchetta	Marco			Fornasier	Bertetti	CAA	14/02/2023	Consegnato 🕶
7	Marzo	Perin						Biotto	Bertetti	PoloAA	24/02/2023	Consegnato -
8		Nuert	Cusano di Zoppola	Quattrin	Matteo			Marin	Fornasier	PoloAA	01/03/2023	Consegnato 🕶
9		EPS						Iuliano	Lo sardo	PoloAA	03/03/2023	Consegnato -
10	Aprile	Omnia Energy		Moretti	Nicolas			Fornasier	Marin	PoloAA	23/02/2023	Consegnato 🕶
11		Topazzini		D'Andrea	Gianluca			Marin	Fornasier	LEF	29/03/2023	Incontro prog 🕶
12		Numafa		Biscontin	Igor			Fornasier	Bertetti	CAA	21/03/2023	Da consegna 🔻
13	Maggio	Videomobile	Azzano Decimo	De re	Francesco			Biotto	Bertetti	PoloAA	07/03/2023	Consegnato 🔻
14		SIOM		Sist	Alessandro			Fornasier	-	Hidra	21/03/2023	In elaborazior 🕶
15		UGS						Fornasier	-	CAA	04/04/2023	Consegnato 🔻
16	Giugno	Serimark		Anna				Marin	Fornasier	PoloAA	26/04/2023	Da consegna ▼
17		Flex						Efficienta	-	PoloAA		Incontro prog ▼
18		Savio		D'Agnolo	Fabio			Amaduzzi	-	PoloAA	04/05/2023	Incontro prog 🕶
19	Luglio	ZIPR	CER					Efficienta	-	PoloAA		¥
20		VMI						Biotto	Fornasier	PoloAA	24/04/2023	Consegnato 🕶
21		Sovipre						Fornasier	Marin	LEF	09/05/2023	Consegnato 💌
22	Agosto	Assilab (cybersec)						Giacomini	Fornasier	PoloAA	18/05/2023	Consegnato 🔻

## Summary

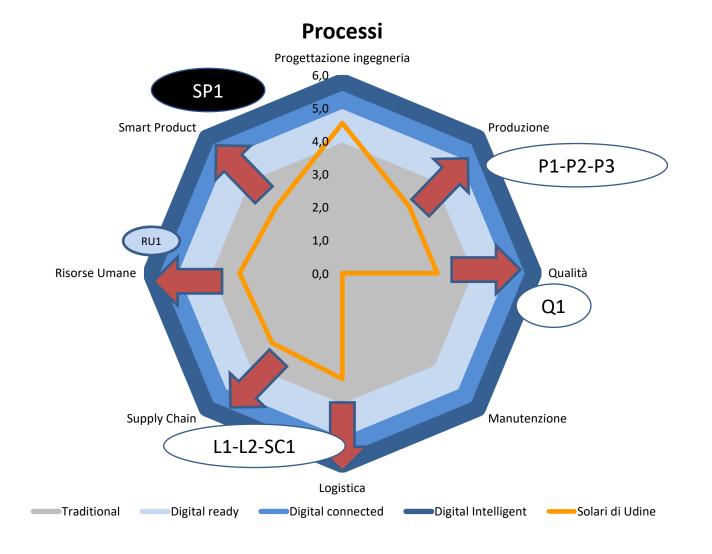


- A. Introduction to Industry 4.0
- A. How to guide a Digital Transformation Project
- A. Digital Transformation Project: evidences from the FVG firms Assessment and Projects





## **DIGITAL ASSESSMENT - Digital Ready, Connected & Intelligent**



#### Production

- P1 QUANTITATIVE assessment and start of first efficiency work sites (including production of electronic boards)
- P2 Operations dashboard (Performance Operations Measurement System)
- P3 Introduction of MES (Manufacturing Execution System)

## **Logistic management**

- L1 (Re) Introduction of acceptance department coding system (possible initial analysis)
- L2 Improving warehouse management

### **Quality management**

Q1 – Reduce scarps and warehousing dimensions

### **Supply Chain**

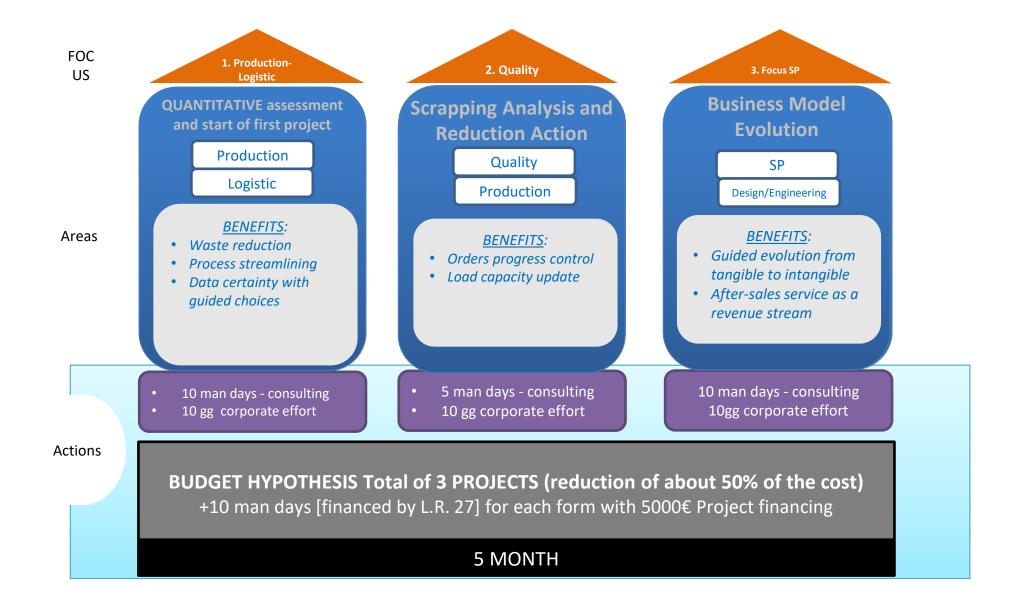
SC1 - Adopt e-supply chain solutions for managing different production sites (such as electronic Kanban)

#### **Smart Product**

SP1 - Support for business model evolution (from product to service, including post-sales)

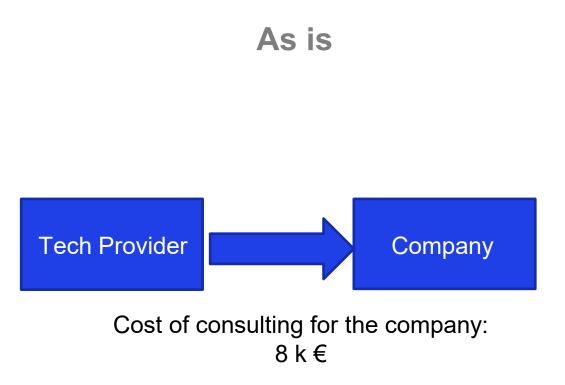
## Main (Digital) Project focus on Areas

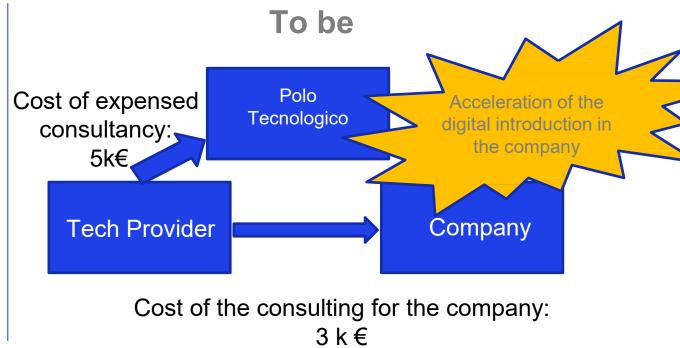












- Operational Contract between Polo Tecnologico and Company, with identification of project phases
- Covering approximately 50%-70% of the consulting fees of the contract



## Most relevant Digital Projects completed (2022)

Id	Description					
22c01	Software selection for the new production process advancement management system					
22c02	Data collection of machines and monitoring of plant performance					
22c03	MES Introduction					
22c04	WMS implementation					
22c05	Accompanying adoption of quality control system along the supply chain					
22c06	Digital Dashboard Design					
22c07	Improving office processes through Lean&Digital adoption (introduction to automation tools, RPA, etc.)					
22c08	Designing Introduction to Vehicle Fleet Monitoring Solution					
22c09	Evaluation of wearable solutions for remote maintenance support					
22c10	Warehouse encoding in order to improve/automate site reporting					
22c11	Lean construction site for quality control improvement in order to introduce automation control solutions					
22c12	Introduction to a solution to improve visibility of orders to clients and improve job account tracking					
22c13	Introduction to the solution for WMS and sales document management from a portable terminal					
22c14	Software selection support for integration of information systems (ERP, MES, WMS)					
22c15	Monitoring of plants with IoT sensorization					
22c16	Implementation of Maintenance 4.0					
22c17	Design of an automated production island					

## Ongoing Projects (2023)

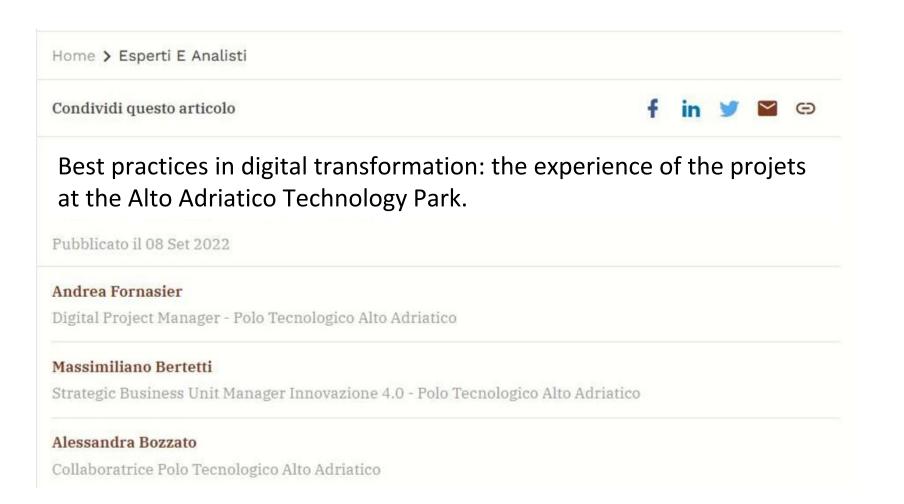


Id	Description
23cc01	Pre-feasibility analysis for Big Data Analytics Adoption
23cc02	Quality Maintenance
23cc03	Digital Industrial Plan
23cc04	Preliminary analysis for a new Human Machine Interface (HMI) for vending machines
23cc05	Adoption Building Information Modeling
23cc06	Robotic Process Automation
23cc07	Introduction of Digital Marketing
23cc08	Software selection for ERP introduction
23cc09	Data Exploitation
23cc10	Product Configurator
23cc11	Market analysis and evolution of the digital business model
23cc12	Creation of a new digitalization service
23cc13	Redesign the information flow thanks to Industry 4.0 (data)
23cc14	Implementation and integration (process)
23cc15	Cybersecurity implementation support

23cc16	
23cc17	
23cc18	
23cc19	
23cc20	
23cc21	
23cc22	
23cc23	
23cc24	
23cc25	
23cc26	
23cc27	
23cc28	
23cc29	
23cc30	



# Digital Project: the model for accelerating digital transformation



https://www.industry4busi ness.it/esperti-eanalisti/cantiere-digitaleil- modello-peraccelerare-i- progetti-didigital- transformation/

## Proposed solutions Map and zooming on some proposals



Number of solutions proposed for each macroprocess.

Design & Engineering	Production	Quality	Logistic	Maintenance	intenance Marketing & Sales		Supply Chain	Human Resources	
10	46	17	41	14	10	18	13	23	



**Columns**: Classification of practices and tools for macroprocesses.

**Rows**: List of practices and tools for digital introduction.

- Total solutions: 182
- Average number of proposed solutions per company: 8

## Solutions

Estensione delle funzionalità del CAD 3D e sfruttare
Digitalizzazione delle comunicazioni
Coinvolgimento del personale e cantieri di
Comprensione dell'attuale stato di software, supporto
Introduzione/sviluppo MES
Interconnessione di tutte le macchine al fine di
Aggiornamento JMES

Tecnologia
Tecnologia
Metodologia-Formazione
Tecnologia
Introduzione/sviluppo MES
Introduzione/sviluppo MES

Clustering

Introduzione/sviluppo MES

# Mapping of proposed solutions and zooming in on some proposals



ld.	Cluster	Number of proposals
14	Introduction/Development of Manufacturing Execution System (MES)	17
5	Dashboard Key Performance Indicators	14
1	Creation of a lean and digital-based corporate culture	12
18	Warehouse Management System (WMS) + Tracking	10
24	Smart Product/Other	8
16	Technology	8
10	Encoding articles and labeling	7
19	e-Supply Chain Collaboration (eSCC)	7
9	Improving planning/scheduling, also through software	7
8	Digital Standard Operating Procedures (SOP)	6
15	Introduction/evolution CRM	6
6	Office Automation	6
23	Data Analytics	5
4	Lean tools	5
12	Analysis of production process mapping and optimization.	4

7	Document management software	4
13	Introduction to digital solutions for improving project management contracts	4
3	Programming	4
11	Reporting industrial accounting	4
22	Business Intelligence (BI)	2
17	Digital Fleet Management	2
21	Digital Twin	2
20	e-kanban	2
2	Methodology - Training	2
	Office process mapping analysis	1
	Production analytics	1
i X	APP	1
Not reported in the matrix	Cyber security	1
Not repo the r	Bill of Materials (BOM)	1
2 5 7	PDM/PLM	1
	Customer portal	1
	Other	27
	Total	182

## Positioning matrix of proposed solutions

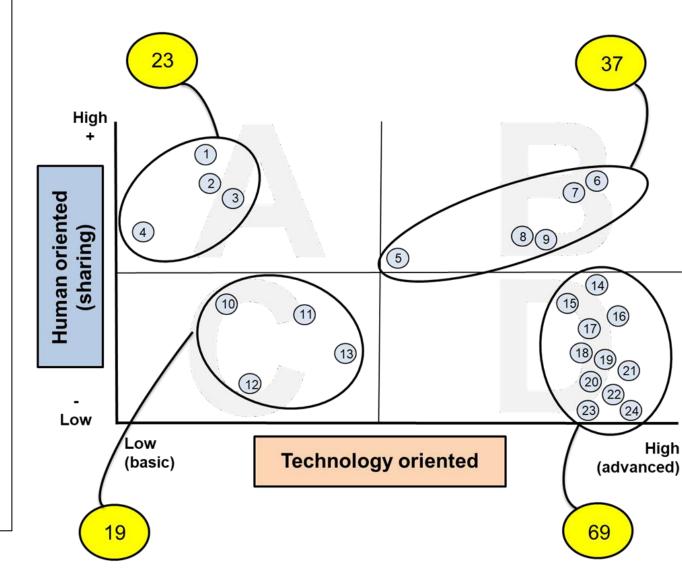


- 1. Creation of a lean and digital-based corporate culture
- 2. Methodology Training
- 3. Programming
- 4. Lean

- 5. Dashboard Key Performance Indicators
- 6. Office Automation
- 7. Document management software
- 8. Digital SOP
- 9. Improving planning/scheduling, also through software

- 10. Encoding articles and labeling
- 11. Reporting industrial accounting
- 12. Analysis of production process mapping and optimization
- 13. Introduction to digital solutions for improving project management contracts

- 14. Introduction/Development of Manufacturing Execution System (MES)
- 15. Introduction/evolution CRM
- 16. Technology
- 17. Digital fleet management
- 18. WMS + tracking
- 19. eSCC
- 20. e-kanban
- 21. Digital twin
- 22. Business Intelligence
- 23. Data Analytics
- 24. Smart Product





= Number of proposed solutions

High

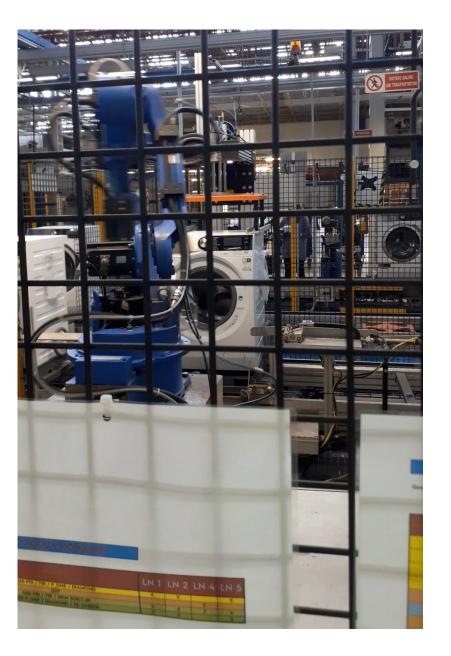
# Some photos and video — Automation in a washing machine production plant



3° industrial revolution

## Some photos and video – Final quality control

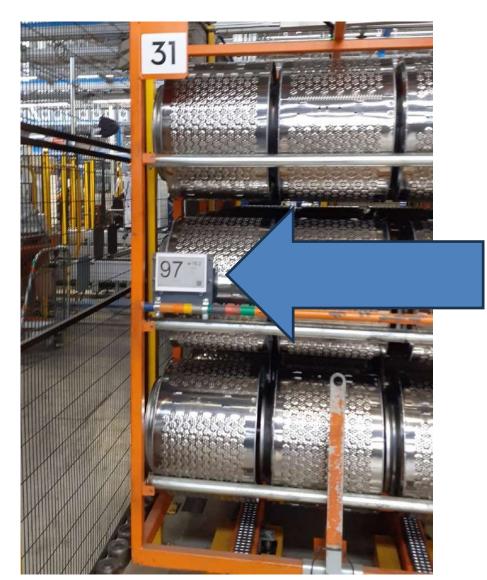




3°- 4° industrial revolution







4° industrial revolution



### POLO TECNOLOGICO ALTO ADRIATICO Andrea Galvani

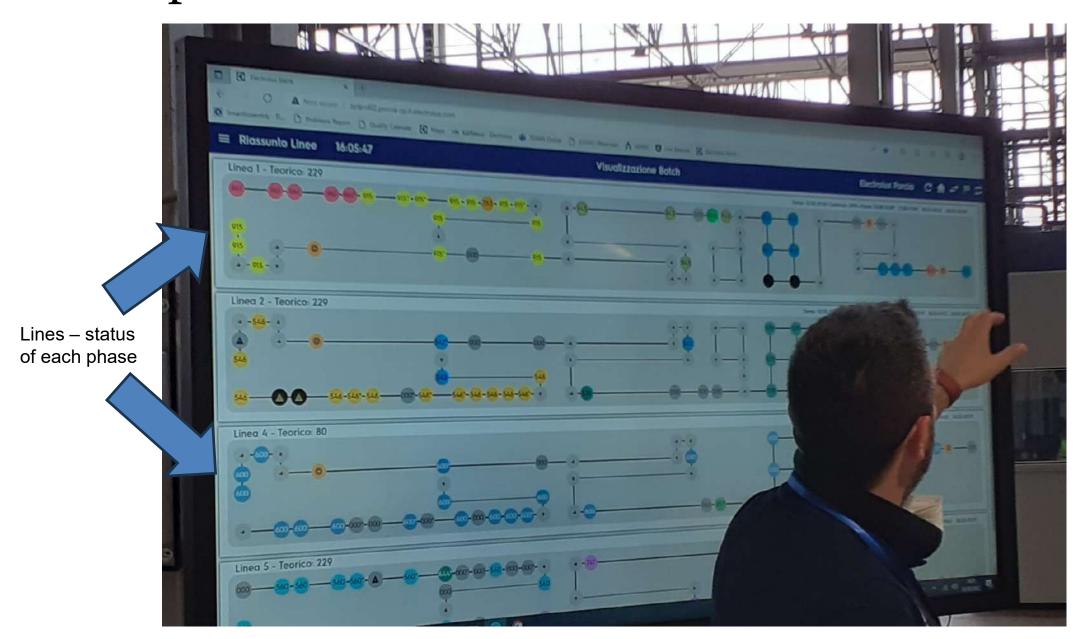
# Some photos and video – Integration in the production line



3°-4° industrial revolution

## Some photos and video- Performance Board

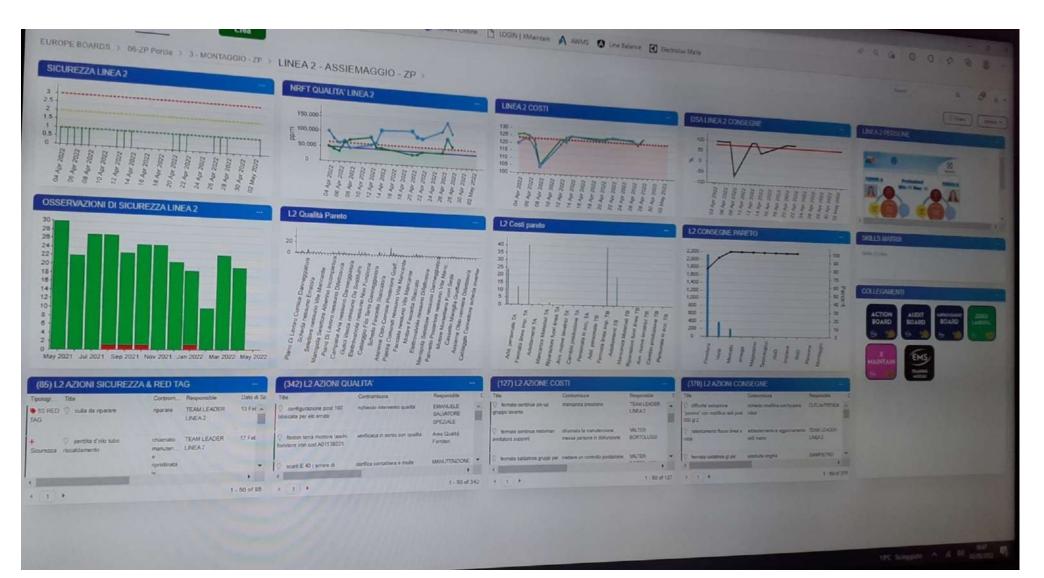




4° industrial Revolution (advanced)



# Some photos and video – Performance Board/data anlytics



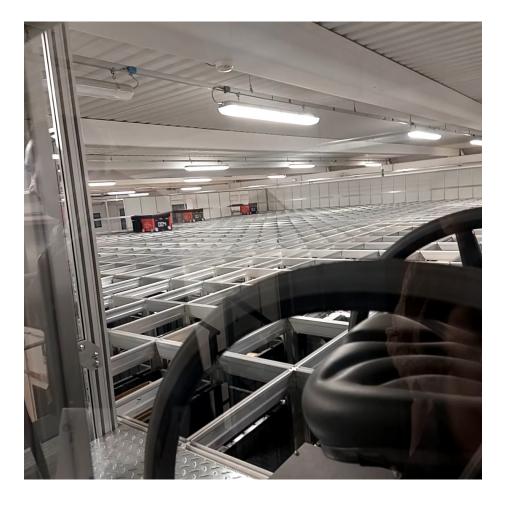
4° industrial Revolution (advanced)



# Some photos and video— AGV in the warehouse (like Amazon)

4° industrial revolution

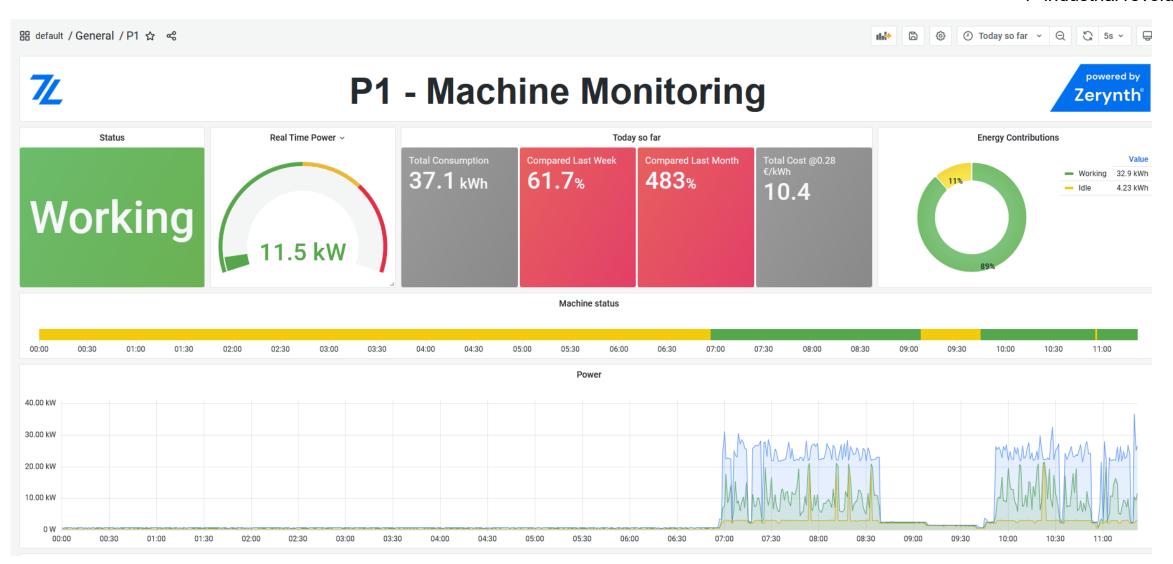




## Machine monitoring – digital shadow

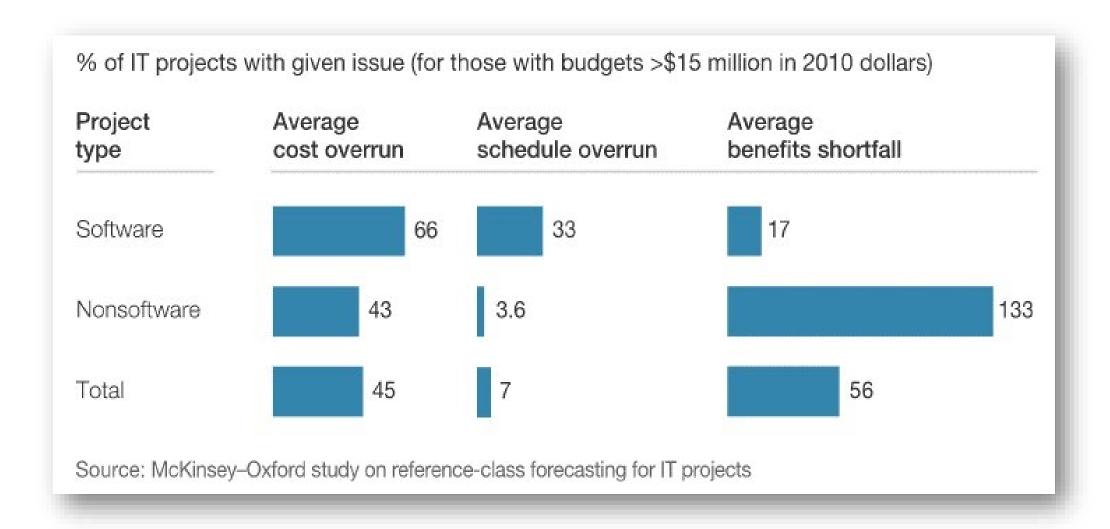


## 4° industrial revolution



## Performances of big IT projects





## Digital Use Cases map for implementation

	Support Functions				Core Functions					Output
Purchas e	Research and Finance	Assets Management	Human Resources	Information Technology	Production	Quality	Logistics	Marketing & sales	After sales	Product
Digital support functions	Modulariazion	Digital Performacne Engine	Safety 4.0	Cybersecurity	Real time tracking production	Digital Quality mgmt	Smart Picking with AR	CRM* integrated with service after sales	Servitization	and the second
	Digital twin	Condition based and predictive maint	Smart workforce management		Adaptive SOPs*	ML* for visual inspections	Pick-to-light connected to WMS*		Remote assistance for after sale	Conncted Product
	Rapid experimentation & simulation	Proactive energy management	Fast training for operators via AR*		AR SOP deplyed via PLM*	Automated Incoming Quality Inspection	AGV*		Remote and self-guided maintenance	
	3D prototyping	Real true OEE*	VR* room for training operator		3D printing spare	Live coding for predictive maintenance and quality	Smart WMS*		Smart CMMS*	
	X-Ray	tracking	Value and share ideas/concept		parts Cobot		Blockchain			
			Exoskeleton		Machine to machine communicat.					

OEE: Overall Equipment Effectiveness è la misura di efficacia totale di un impianto

AR: Augmented-Reality è la realtà aumentata ovvero l'arricchimento della percezione sensoriale umana mediante informazioni VR: Virtual-Reality è la realtà virtuale o simulata

SOP: Standard operating procedure, procedure standard operative, insieme di istruzioni dettagliate

PLM: Product Lifecycle Management è l'insieme delle soluzioni di business per la gestione dell'intero ciclo di vita di un prodotto

## Summary



- 1. Introduction: Why Digital?
- 2. Assessment and Projects
- 3. Conclusions

## Conclusions



- Digitization is an opportunity to increase the competitive advantage of businesses.
- An important ecosystem to support digitization has been developed (especially in FVG), and companies are continuously seeking professional figures in this field.
- There is a latent need for technology implementation that must be rapidly transferred from universities and tech providers to businesses, and the Technology Hub is an accelerator of this transfer!

## Digital Bibliography Fornasier – Industry4business.it

Focus Articoli	Link riferimento
Digital Projects	https://www.industry4business.it/esperti-e-analisti/cantiere-digitale-il-modello-per-accelerare-i-progetti-di-digital-transformation/
Lean and Digital	https://www.industry4business.it/industria-4-0/lean-e-digital-motori-dellefficienza-operativa-aziendale/
Fari Manifatturieri FVG	https://www.industry4business.it/industria-4-0/le-imprese-del-friuli-venezia-giulia-alla-sfida-della-digitalizzazione/
LEF expansion and latent needs of digitalization	https://www.industry4business.it/industria-4-0/nuova-sede-per- lef-lazienda-digitale-dove-si-insegnano-lean-manufacturing-e- industria-4-0
Revamping – SCM Zanussi	https://www.industry4business.it/case-history/revamping-e-retrofitting-leve-di-vantaggio-competitivo-il-caso-di-smc-zanussi/
Process Integration  — Premek	https://www.industry4business.it/case-history/industria-4-0-un-interessante-caso-di-monitoraggio-integrato-dei-processi-di-produzione-controllo-qualita-e-logistica/
Nature and Value of knowledge	https://www.emerald.com/insight/content/doi/10.1108/K-01-2017-0016/full/html



Digital Transformation Journey – Q&A

Andrea Fornasier – andrea.fornasier@poloaa.it



**QR Code Linkedin** profile

"Computers are incredibly fast, accurate, and stupid. Men are incredibly slow, inaccurate, and intelligent. The combination of the two constitutes an incomprehensible

Albert Einstein

